

TABLE 1 FILTER WIRING CHART

FILTER MANUFACTURER	INPUT TERMINALS	OUTPUT TERMINALS	MFR OPTION CODE(S)	x.xx	y.yy
ARTECHE	1=U, 2=V, 3=W	4=X, 5=Y, 6=Z	BY	3.07	3.07

WIRES x.xx & y.yy ONLY REQUIRED IF MFR OPTION CODE NOTED ABOVE IS ORDERED BY THE CUSTOMER.

NOTES:

- CONNECTED TO THE CABINET. CUSTOMER TO CONNECT THE CABINET GROUND LUGS TO EARTH GROUND AND UTILITY GROUND.
- CONDUIT FITTINGS/HUBS SHALL COMPLY WITH THE STANDARD FOR CONDUIT, TUBING, AND CABLE FITTINGS, UL 514B. OR CONDUIT FITTINGS HAVING THE SAME ENVIRONMENTAL RATING AS THE ENCLOSURE SHALL BE USED.
- LIGHTNING PROTECTION OPTION P2 IS TO BE INSTALLED ON THE VOLTAGE TAP OFFS AT THE BREAKER IF REQUIRED.
- BRANCH CIRCUIT PROTECTION TO BE SUPPLIED BY THE CUSTOMER WHEN NOTED ON THE CABINET DATA NAMEPLATE.
- INSULATED TWISTED SHIELDED WIRE IS REQUIRED. SHIELD TO CONNECT TO PROPER TERMINALS AS SHOWN. CONNECT THE SHIELD ONLY AT THIS END. STUB AND ISOLATE THE OTHER END. DO NOT RUN THESE WIRES IN THE SAME CONDUIT AS THE AC POWER AND AC CONTROL WIRES. KEEP ALL WIRING UNDER 50m IN LENGTH.
- CUSTOMER TO ADJUST THE THERMOSTAT ON THE SPACE HEATER HR1 FOR THE MINIMUM DESIRED TEMPERATURE INSIDE THE DRIVE CABINET. THIS SET TEMPERATURE IS NORMALLY SELECTED TO BE SLIGHTLY HIGHER THAN THE MINIMUM AMBIENT TEMPERATURE OF THE AIR SURROUNDING THE CABINET, AND IS THE TEMPERATURE AT WHICH THE SPACE HEATER HR1 WILL SHUT OFF.
- FOR A CONTROL TRANSFORMER T1 POWER RATING OF 350VA OR GREATER, SECONDARY FUSE F6 IS ADDED.
- IF AC MOTOR IS FURNISHED WITH A N.C. THERMAL SWITCH THEN SET DRIVE PARAMETER H1-08 TO 27. THIS WILL CAUSE THE DRIVE TO COAST TO STOP UPON AN AC MOTOR THERMAL FAULT.
- ALONG WITH THIS, ADD THE FOLLOWING CUSTOMER WIRING:
WIRE THE N.C. THERMAL SWITCH BETWEEN DRIVE TERMINALS S8 AND SN, AS PER NOTE 5 ABOVE.
- OPTIONS ID, IG, IH, IL, IO OR IU CONTROL (SEE UDE00436 FOR MORE INFORMATION)
- CUSTOMER TO REPLACE THE JUMPER WITH NORMALLY CLOSED SAFETY INTERLOCKS, IF APPLICABLE.

REV.	DESCRIPTION	ECO #	DRAWN BY	DATE
01	REMOVE OPTION HATCH AROUND M1/M2	5166	NSL	03/31/14
00	INITIAL RELEASE	-	NSL	09/23/13

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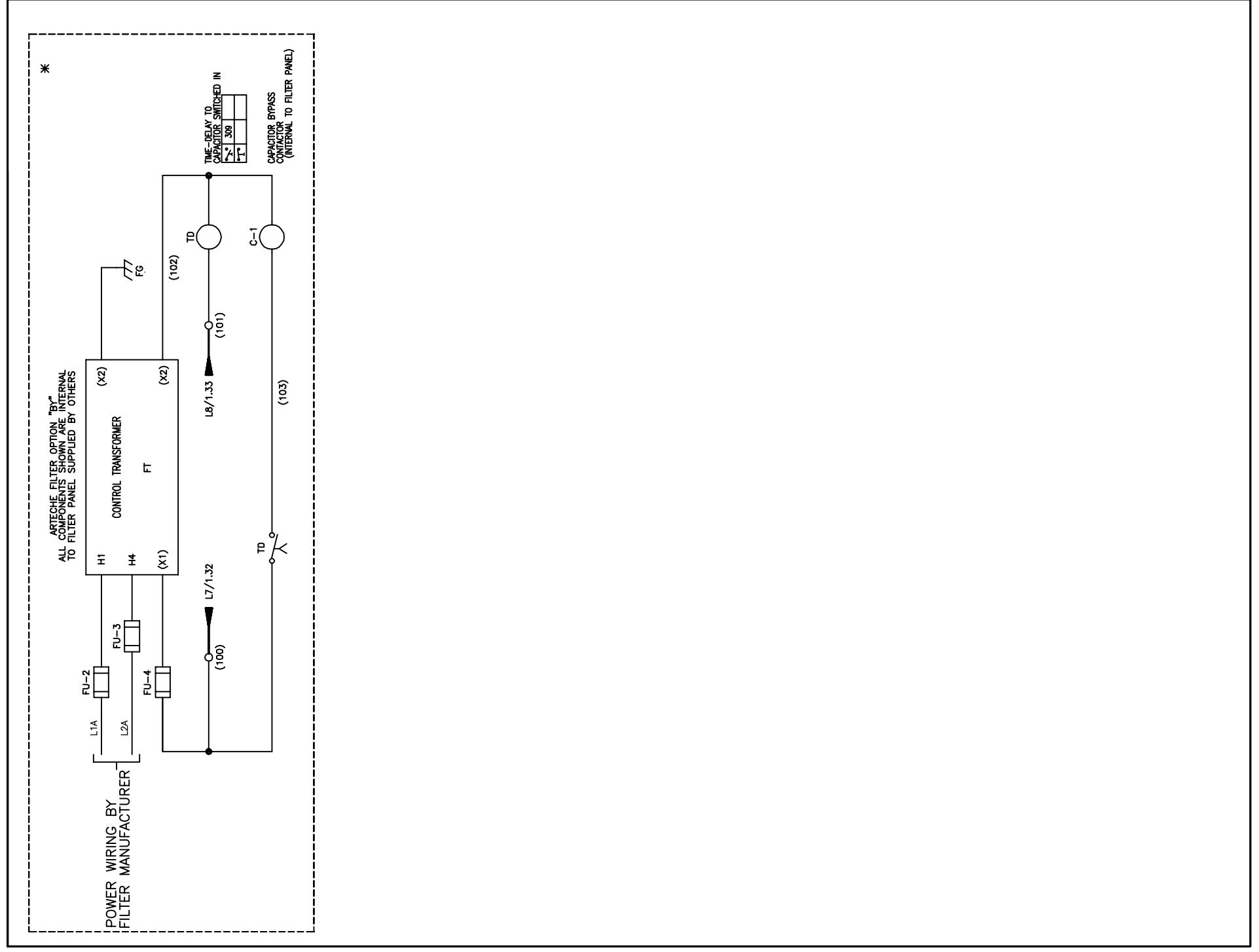


TABLE 2 ARTECHE FILTER SELECTION TABLE

BASE IQPUMP 1000 MODEL NO.	CIMR-PW440	CURRENT	ARTECHE LPF SERIES HARMONIC FILTER
Q1C3B180	208	180	LPF 0210 480 K_ *** 65KASCCR LG ##
Q1C3B240	250	240	LPF 0286 480 K_ *** 65KASCCR LG ##
Q1C3B302	362	302	LPF 0334 480 K_ *** 65KASCCR LG ##
Q1C3B361	362	361	LPF 0406 480 K_ *** 65KASCCR LG ##
Q1C3B414	414	414	LPF 0477 480 K_ *** 65KASCCR LG ##

WHERE *** = N1, N3R, or OPN; WHERE ## = BY or is blank; or _ = B or S

SEE SHEET 1 FOR NOTES.



DRAWN BY N. LAWS	DATE 09/23/13	TITLE SCHEMATIC DIAGRAM
CHECKED D.R. CMELAK	DATE 09/23/13	TYPE IQPUMP1000 CONFIGURED
TECH	DATE	SIZE HARMONIC FILTER READY
APPROVED BY K. FLIERL	DATE 09/23/13	REVISION D 01
DESIGNED BY N. LAWS	DATE 09/23/13	PAGE 3 of 3

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